

Waste Water Treatment Sludge Treatment Solid-liquid Separation















### SINCE 2007

NORSEN, is a worldwide leading company in wastewater & solid-liquid separation of industrial & municipal wastewater. Our head office and factories are located in the city of Wuxi, Jiangsu province, while we've got branches all over the country as well as agents and distributors all over the world. Founded in 2007 with over 12 years manufacturing and wastewater & sludge treatment experience. We offer OEM & wastewater & sludge solutions worldwide.

### INNOVATION & SOLUTIONS PROVIDER

Our featured products are Wastewater Treatment & Sludge Dewatering Machine, which can be widely used in varieties of industries, such as papermaking, printing & dyeing, food & beverage, oil & gas, coal mining, pharmacy, livestock, light industries and so on.

NORSEN are constantly focusing on the innovating. We own a powerful R& D team each member of which has decades of experience and in-depth industry knowledge. Along with the enterprise development, we're looking for good partners to cooperation, welcome to join us, do win-win business together. We offer high quality machines, plants and stainless steel equipment for municinal and industrial.





### NORSEN SEPARATION TECHNOLOGY

NORSEN, provide innovative separation technologies & equipment for sludge treatment and solid-liquid separation, wastewater treatment, widely used for municipal and industrial on food, chemicals, dairy, slaughter house, refinery, etc. We do OEM and custom-design to make a better solution for customers.





























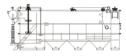
### **MAIN PRODUCTS**



Rotary Drum Screen - RO Series



Multi-Disc Screw Press - FS Series



Dissolved Air Floatation - DAF Series



Belt Press - BPD Series



### MECHANICAL ROTARY SCREEN // RRS Series

Rotary Rake Screen is a solid-liquid separation device which has been widely used in municipal wastewater treatment plant,pre-treatment device for domestic effluents, municipal rainwater & sewage pump station. It is regarded as the ideal solid-liquid separation equipment in water treatment field.



Model Space		<b>Design Capacity</b>			
RRS-600	1~20mm	150~600m³/hr			
RRS-800	1~20mm	210~900m³/hr			
RRS-1000	1~20mm	290~1200m³/hr			
RRS-1200	1~20mm	325~1500m³/hr			
RRS-1400	1~20mm	400~1750m³/hr			
RRS-1500	1~20mm	450~1900m³/hr			

### **■ MECHANICAL INTERNAL DRUM SCREEN // IRDS Series**

Excellent performance for large particle separation. The corrosion resistant stainless steel construction ensures exceptional wear resistance and makes it ideal for all applications.



Model	Pore Size	Design Capacity		
IRDS06/900	1~3mm	15~30m³/hr		
IRDS06/1200	1~3mm	30~60m³/hr		
IRDS06/1500	1~3mm	45~85m³/hr		
IRDS06/1800	1~3mm	60~120m³/hr		
IRDS08/1800	1~3mm	80~170m³/hr		
IRDS08/2500	1~3mm	120~250m³/hr		
IRDS08/3000	1~3mm	160~350m³/hr		

### ROTARY DRUM SCREEN //RO Series

Reliable and well-proven inlet screen for municipal sewage treatment plants and industrial wastewater and process water screening.



\*The different Rotary Drum Fine Screen and Perforated Plate models, from 0.5mm-12mm, more models are available to make customdesign equipment, contact our reps. for more details.

Model	Space	Design Capacity			
RO*600	0.5~12mm	120~320m³/hr			
RO*800	0.5~12mm	200~520m³/hr			
RO*1000	0.5~12mm	320~860m³/hr			
RO*1200	2~12mm	640~1200m³/hr			
RO*1600	2~12mm	850~1600m³/hr			
RO*2000	3~12mm	1500~2600m³/hr			
RO*2600	3~12mm	3000~4600m3/hr			







RO3 Perforvated plate so Gap21mm

### YOUR BENEFITS

### a) Low headloss - High separation efficiency

Due to the drum's shape and 35° installation the screen area is much larger than that of a vertical or steeply inclined screen, which results in a low headloss, high separation efficiency and maximum throughout.

### b) No by-passing

The entire flow enters the screen drum through its open front end and can only leave the drum through its screen area. This prevents plant overflow and guarantees that the screenings are always retained within the screen drum.

### c) Several functions combined in one system

Perform the functions of screenings removal, transport, washing, dewatering and compaction in a single space saving unit.

### d) Retrofitting

The design of the RO Screens allows for later modification so that the systems can be adapted to changing requirements. The heating and/or integrated screenings washing can be retrofitted. The bar spacing can also be reduced to meet more stringent requirements.

### e) Low maintenance

No lubrication. Regular checking and visual inspection are sufficient.

## SEPARATION DISSOLVED AIR FLOTATION

### DISSOLVED AIR FLOTATION

Dissolved air flotation (DAF) is a water treatment process that clarifies wastewaters (or other waters) by the removal of suspended matter such as oil or solids. The removal is achieved by dissolving air in the water or wastewater under pressure and then releasing the air at atmospheric pressure in a flotation tank basin. The released air forms tiny bubbles which adhere to the suspended matter causing the suspended matter to float to the surface of the water where it may then be removed by a skimming device.



Model Capacity		Dimentions(LWH)			
DAF-010	10m³/hr	3.5x2.7x2.4m			
DAF-020	20m³/hr	5.7x3.2x2.4m			
DAF-040	40m³/hr	7.7x3.6x2.5m			
DAF-060	60m³/hr	9.5x3.8x2.5m			
DAF-100	100m³/hr	11.7x4.2x2.5m			
DAF-120	120m³/hr	12.5x4.4x2.5m			

\* More models are available for selection, contact our reps.

NORSEN Dissolved Air Flotation Plants are successfully operated for a wide variety of industrial and municipal applications, such as:

### APPLICATIONS

- Slaughterhouses
- Meat processing and packing
- Fish processing
- Dairies
- Convenience food production
- Margarine production
- Oil and fat refineries
- Canneries

  - Kitchens and canteens
    - Fast food providers ■ Soap works
    - Cosmetics industry
    - Textile industry
    - Chemical industry
- Petrochemical industry
  - Iron and steel industry
  - Metal processing ■ Galvanizing, electroplating
  - Land remediation■
  - Waste management
  - Municipal wastewater treatment



### LAMELLA CLARIFIER

Lamella clarifier is a high efficient solid-liquid separation device equipped with a series of inclined plates with smaller footprint comparing with traditional sedimentation tank.





Model	Capacity	Size	Sludge Scraper
LCS-005	~5m³/hr	2600×1600×3400mm	0.55kW
LCS-010	~10m³/hr	3400×1800×3800mm	n 0.55kW
LCS-020	~20m³/hr	3400×2200×3800mm	n 0.55kW
LCS-040	~40m³/hr	4000×2800×3800mm	0.55kW*2
LCS-050	~50m³/hr	4700×2800×3800mm	0.55kW*2
LCS-060	~60m³/hr	4800×3000×3800mm	0.55kW*2
LCS-080	~80m³/hr	5100×3400×4000mm	0.55kW
LCS-090	~90m³/hr	6300×3000×4000mm	0.55kW*2
LCS-100	~100m³/hr	7100×3000×4000mm	n 0.55kW*2
LCS-110	~110m³/hr	7800×3000×4000mm	n 0.55kW*2
LCS-120	~120m³/hr	8300×3000×4000mm	n 0.55kW*2



### YOUR BENEFITS

- a) Higher efficiency, smaller footprint: inclined plates extended to 1.5m, separation efficiency improved (higher 1.5 ° 2.0 times) comparing with radial flow clarifier and vertical clarifier and save 80% of area.
- b) Excellent hydraulic conditions: no hydraulic corner and vortex, better precipitation effect.
- c) Inclined plates Chokeless: plates are of angle 60 degrees, spacing between 80  $^{\sim}$  100 mm, adopt the back-washing device.
- d) Strong and durable: Inclined plates are breakless, collapseless. Adopt 6mm hard PVC board or 8 mm high quality PP board as special separation plate, module embedded installation, high strength, easy disassembling and maintenance.



### **■ PLATE FRAME FILTER PRESS**

NORSEN's plate & frame filter press can be widely used in a huge variety of different applications, from sludge dewatering sections of municipal WWIP, water treatment plant, to industrial solid liquid separation occasions, etc.. This equipment which improves the plate frame structure of traditional filter press offers a plurality of integration advantages, such as low investment cost, high work efficiency.







Model	Filter Area	Filter Volume	Size	Power	
FP-60/1000	60m²	900L	4900×1650×1400mm	4.0kW	
FP-80/1000	80m²	1200L	5620×1650×1400mm	4.0kW	
FP-100/1000	100m²	1500L	6300×1650×1400mm	4.0kW	
FP-120/1000	120m²	1800L	7000×1650×1400mm	4.0kW	
FP-150/1250	150m²	2250L	7800×2800×3200mm	5.5kW	
FP-200/1250	200m²	3000L	9200×2800×3200mm	5.5kW	
FP-250/1500	250m²	4380L	9000×3400×3400mm	8.0kW	
FP-300/1000	300m²	5350L	10000×3400×3400mm	8.0kW	
FP-350/1250	350m²	6130L	11000×3400×3400mm	8.0kW	

### ■ BELT FILTER PRESS

NORSEN's belt filter press is an industrial machine, used for solid/liquid separation processes, particularly the dewatering of sludge in the chemical industry, mining, food processing and water treatment. The process of filtration is primarily obtained by passing a pair of filtering belts through a system of rollers. The system takes a sludge as a feed, and separates it into a filtrate and a solid cake.





Model	Belt Width	Capacity	Size	Power
BPD-1000	1000mm	5~10m³/hr	5340×1850×2330mm	1.85kW
BPD-1500	1500mm	10~15m³/hr	5340×2350×2330mm	2.25kW
BPD-2000	2000mm	15~20m³/hr	5340×2850×2330mm	2.95kW
BDP-2500	2500mm	20~30m³/hr	5340×3400×2330mm	3.30kW
BDP-3000	3000mm	30~40m³/hr	5340×3900×2330mm	4.10kW

### YOUR BENEFITS

### a) High adaptability

No need to adjust the motor drive, able to adjust the speed at any time, high adaptability.

### b) Smart Design

Tailor-made washing nozzle and anti-clogging device, making the filter belt rinse

### c) High efficient

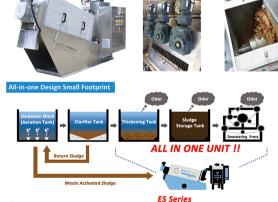
The dehydrating head stick apples the T- sluicing sink, rapid outflow of pressed water; gravity dehy dration section uses inclined design, sludge hydrostatic head enlarges, which can enhance the effects of dehydration.

- d) Ensure fully thickening of the sludge before being pressed.
- e) Compact structure, filter with automatic correction, low running noise, save power consumption, less medication, good dehydration effects and with low operating costs.

### SLUDGE DEWATERING MULTI DISC SCREW PRESS

### **■ MULTI DISC SCREW PRESS**

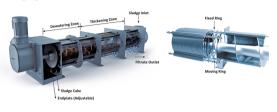
NORSEN's sludge dewatering press equipped with multi-disc screw press technology. Dewatering with an automatic self-cleaning filter mesh enables stable constant dewatering without the need for flush water to prevent clogging. It has solved several technical problems of other similar sludge dewatering equipment including belt presses, centrifuge machines, plate-and-frame filter press have, which are frequent clogging, oil sludge treatment failure. Pick plate high energy consumption and complicated operation etc.





### **Unique Clog Free Structure**

NORSEN's is structured with a filter element that consists of two types of Rings: a Fixed Ring and a Moving Ring; and a screw that thrusts the filter element and transfer.























Good at oily sludge clog-free design clean gap by itself	Thin SS available Direct dewate from coldition ditch	Like WWTP,food industry,paper, chemical, etc.	Small Size Wide line-up array Compact & Smart	Simple control Easy maintenance Automatic running	Adjustable from small to large 1-500 DS-kg/hr	Energy friendly Water Saving & Low Power Cost	Low Speed 60 DB only Like normal talking	2 years warranty Instant after-sale service	Proven technology Installed all over the world
Model	Spe	cification	ns (	Capacity	DS Cap	pacity	Size		Power
ES-101	100mm s	crew,1 cyl	inder 0	2~1.0m³/h	r 5kg	/hr 18	83×760×1	L45mm	0.2kW
ES-131	130mm s	crew,1 cyl	inder 0	4~2.0m³/h	r 10k	g/hr 18	883×760×1	145mm	0.2kW
ES-132	130mm s	crew,2 cyl	inders 0.	8~4.0m³/h	r 20k	g/hr 19	83×910×1	L45mm	0.3kW
ES-201	200mm s	crew,1 cyl	inder 0	8~4.0m³/h	r 20k	g/hr 24	40×855×1	265mm	0.4kW
ES-202	200mm s	crew,2 cyl	inders 1.	6~8.0m³/h	r 40k	g/hr 25	35×935×12	265mm	0.8kW
ES-301	300mm s	crew,1 cyl	inder 2.	0~10m³/hr	50k	g/hr 32	:00×985×1	570mm	0.8kW
ES-302	300mm s	crew,2 cyl	inders 4.	0~20m³/hr	100k	g/hr 33	40×1295×	1570mm	1.2kW
ES-303	300mm s	crew,3 cyl	inders 6.	0~30m³/hr	150k	g/hr 35	00×1580×	1570mm	1.95kW
ES-351	350mm s	crew,1 cyl	inder 4.	0~20m³/hr	100	g/hr 39	950×1090×	2150mm	2.25kW
ES-352	350mm s	crew,2 cyl	inders 8.	0~40m³/hr	200k	g/hr 40	50×1550×2	2150mm	3.75kW
ES-353	350mm s	crew,3 cyl	inders 12	2~60m³/hr	300k	g/hr 43	00×2100×2	2150mm	6.0kW
ES-401	400mm s	crew,1 cyl	inder 7.	0~35m³/hr	180	g/hr 43	50×1260×	2350mm	3.0kW
ES-402	400mm s	crew,2 cyl	inders 14	1~70m³/hr	360k	g/hr 45	00×1710×2	2350mm	4.5kW
ES-403	400mm s	crew,3 cyl	inders 2:	~105m³/h	r 540k	g/hr 49	00×2340×2	2350mm	6.7kW

<sup>\*</sup> Includes polymer floc tank and mixer system. Multiple options available upon request.

\* Single cylinder (ES) models for improved performance and longevity. For modular expansion, add required number of cylinders. With base. One floc tank

recommended for up to 3 cylinders.

# MOBILE SLUDGE DEWATERING SYSTEM

### MOBILE SLUDGE DEWATERING SYSTEM

In stationary dewatering systems, for example, the construction of a new building or the expansion of existing space can be significantly costly. Container-based solutions are therefore a practical alternative to fixed dewatering installations or thickening systems. A container is a true "plug and play" option – just connect it and start dewatering. Mobile systems for sludge dewatering or thickening can be installed for long-term use or simply serve as a temporary solution for a few weeks or months. Fully mobile use is also possible at any time





### **Custom Container Solutions**

Mobile container systems are available in a wide variety of sizes and infrastructure variants:

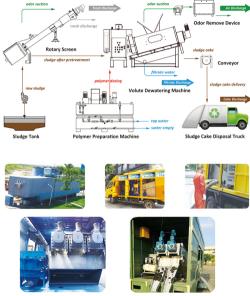
- a) 20' 40' containers, Simple Transport Due to Platform Design
- b) Sludge Dewatering in One-Man Operation
- c) Minimized Maintenance Effort
- d) Optimized for Operation in Tight Spaces
- e) Longer Lifetime Due to Use of High-Quality Stainless Steel





### **Smart Treatment Design**

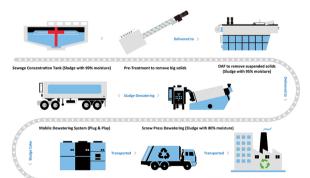
NORSEN's unique dewatering and separation technologies makes the mobile dewatering design space much more smaller footprint and due to low power consumption & water consumption, a power generator can be easily equpped in the container and make the applications more widely used in different sludge management and treatment cases.



<sup>\*</sup> Includes polymer floc tank and mixer system, pumps, pretreatment system, generator, odor control system available upon request.
\* Please contact our reps. for more details and make a suitable custom-design unit upon your right requests.

## GET MORE FROM YOUR MACHINE WITH FULL OPTIMIZATION OF THE DEWATERING AND SEPARATION PROCESS

As the leading separation specialist in China, we understand that no challenge starts or ends with a single machine. By taking a closer look at your entire process, we can apply the knowledge of more than 1,000 separation projects and the technical capabilities of one of the world's broadest and innovative technologies. Whether it's upstream or downstream, add-ons or automation, we have in-depth process know-how and resources around the world to further optimize your entire development and separation process.





Low-Temperature Dryer (Sludge dried to 30%-10% moisture)